



NOTE: SURFACE OF PART MUST BE FREE OF POROSITY.  
PART MUST BE FREE OF DISTORTION DUE TO CASTING  
PROCESS.

ALL INFORMATION CONTAINED IN THIS DRAWING  
IS CONFIDENTIAL AND PROPRIETARY TO  
CONERY MANUFACTURING, INC.

CHANGES	TOLERANCES	DRAWN BY	DATE
F	DECIMALS		
E	.xxx = ±.005	D. MIDDLETON	08/28/04
D	.xx = ±.010	MATERIAL SPECIFICATION:	
C	FRACTIONAL	304 SERIES	
B	x/x = ±1/64	STAINLESS STEEL	
A	ANGLES	x° = ±1/2°	



INTERMEDIATE GUIDE  
BRACKET 1 1/2" RAILS

SCALE: PART NO.  
FULL IGB-125S